



DEEP METALLURGICAL SERVICES

Approved Proficiency Testing Provider (Chemical & Mechanical) by NABL



20, New Modella Indl. Estate, Padwal Nagar, Wagle Indl. Estate, Thane - 400 604. Maharashtra, India. Tel.: (022) 2583 1530, 2081 6664 2580 6688. Mob.: 9892216539 | 8928368028 | 9920044840 E-mail : deep.ptp2018@gmail.com / mech@deep-ntp.in Web : www.deepmetlab.com

ISO 17043 - 10, PC - 1045

TECHNICAL STANDARD INSTRUCTION FOR VICKERS HARDNESS HV5 (49.035N) TESTING ON STEEL

A Proficiency Testing Program

- A.1 Program Name: Proficiency Testing Scheme Vickers Hardness HV5 (49.035N) at Room Temp.
- A.2 Program code No Mech. 6
- A.3 Material Stainless steel
- A.4 Test Method ASTM E92 or ISO6507-1 or IS 1501
- A.6 Program starting date A.7 Program closing date
- A.8 Last date of result submission A.8 Final result reporting date

B Sample Description

B.1 Test Specimen: One polished round specimen with 1um surface finish will be provided. The nominal dimension of the specimen is 35Φ mm and thickness 12 mm. Specimen bears a unique Identification number that has to be mentioned in the test result reporting format.

C Test Requirement

- C.1 Test is to be performed by one operator and one machine only
- C.2 Test must be performed in sequence

D Test Procedure

Unit	Major force	Application of force	Dwell time	Distance between indentation	Temp.	Expected range
SI	5kgf(49.035N)	2 to 8s	10 to 15s	2.5d minimum	20 to 35°C	HV5 100 to 350

E Competency

- E.1 Competent person should carry out the test and evaluate the result as routine test.
- E.2 The participant is required to submit the report for each sample as per result reporting Format with accuracy as mentioned
- E.3 All results will be analyzed based on Robust Algorithm A and Z score according to ISO13528-15.
- E.4 Final report includes all clauses of 4.8.2 of ISO17043-2010
- E.5 In case of loss or deterioration of PTP Specimen, please feel free to contact PT provider for replacement
- E.6 In case of exclusion of a PT schemes by the participant side, the participant must inform PT provider and sample must be sent back.
- E.7 Collusion and falsification of your PTP result are totally forbidden. In case of suspicion of collusion or falsification, the PT Provider reserves the right to exclude the participants.

PT Coordinator,

K.K. Karmakar
 Deep Metallurgical Services
 Mobile; +91 9892216539, Email: deep.ptp2018@gmail.com



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TEST RESULT FORMAT FOR VICKERS HARDNESS TEST HV5 (49.035N)

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- A.2 Program Code No: Mech. 6
- A.3 Material: Stainless steel
- A.4 Test Method: ASTM E92 or ISO6507-1 or IS 1501
- A.5 Program starting date
- A.6 Program closing date
- A.7 Last date of result submission
- A.8 Final result reporting date

Reporting format for Vickers hardness HV5 (49.035N)

Parameter	Unit	Precision	Reporting result
Material	Stainless steel		
Method	ASTM E92, IS 1501 or ISO 6507-1	N/A	
Temperature	°C	XX	
Location 1		XXX	
Location 2		XXX	
Location 3		XXX	
Location 4		XXX	
Location 5		XXX	
Average		XXX.X	

Method

Test temperature

NABL/ISO Certificate No.

Tested by organization

Name

Designation

Please send the complete Test Result Form (Soft & hard copy) to PTP Coordinator, Deep Metallurgical Services, 20, New Modella Industrial Estate, Padwal Nagar, Wagle Estate, Thane, Maharashtra, India, Pin-400604, Mobile- 9892216539, Email: mech@deep-ntp.in, deep.ptp2018@gmail.com